# Form **990**

**Return of Organization Exempt From Income Tax** 

Under section 501(c), 527, or 4947(a)(1) of the Internal Revenue Code (except black lung benefit trust or private foundation)

2008
Open to Rublic

Department of the Treasury Internal Revenue Service ► The organization may have to use a copy of this return to satisfy state reporting requirements

Open to Public Inspection

A F	or the	2008 calendar year, or tax year beginning a	nd ending						
B C	heck if oplicable	Please use IRS C Name of organization		D Employer identific	cation number				
	Addres change	S label or DD EVENUTON EDITON INC							
$\vdash$	Name change	type DET KIDC		22-2	594219				
$\vdash$	]Initial  return	Number and street (or P.O. box if mail is not delivered to street address	E Telephone number						
$\vdash$	Termin-	Constin		695-3739					
$\overline{}$	Amend			G Gross receipts \$	1,170,104.				
	Applica			H(a) Is this a group return					
	pendin	F Name and address of principal officer		for affiliates? Yes X No					
				H(b) Are all affiliates included? Yes No					
<u> </u>	ax-exe	empt status: X 501(c) ( 3 ) ◀ (insert no )	27	If "No," attach a	list (see instructions)				
		e: ► WWW.PEIKIDS.ORG		H(c) Group exemption					
		organization: X Corporation Trust Association Other	L Year	of formation: 1985 M	State of legal domicile: NJ				
Pa		Summary							
ø	1 6	Bnefly describe the organization's mission or most significant activities $\ \ \underline{SEF}$	SCHEDU	JLE_O					
auc	_				· · ·				
Governance	2 (	Check this box 🕨 🔲 if the organization discontinued its operations or dis	posed of more	e than 25% of its assets					
Š	_	Number of voting members of the governing body (Part VI, line 1a)		3	14				
ತ		Number of independent voting members of the governing body (Part VI, line 1	b)	4	14				
ies	_	Total number of employees (Part V, line 2a)		5	<u>56</u>				
Activities &	l	Total number of volunteers (estimate if necessary)	•	6	12 180				
Ac		Total gross unrelated business revenue from Part VIII, line 12, column (C)		7a	12,189.				
_	b !	Net unrelated business taxable income from Form 990-T, line 34		7b	4,476.				
		O	<u> </u>	Prior Year 974,947.	Current Year 1,022,101.				
ne	l	Contributions and grants (Part VIII, line 1h)	<u> </u>	50,838.	73,449.				
Revenue		Program service revenue (Part VIII, line 2g)	· •	7,141.	997.				
Re	l	Investment income (Part VIII, column (A), lines 3, 4, and 7d)	<del> </del>	107,016.	15,405.				
	1	Other revenue (Part VIII, column (A), lines 5, 6d, 8c, 9c, 10c, and 11e)	, <u> </u>	1,139,942.	1,111,952.				
_		Total revenue - add lines 8 through 11 (must equal Part VIII, column (A), line 12	-)	1,139,7420	1,111,774.				
		Grants and similar amounts paid (Part IX, column (A), lines 1·3) Benefits paid to or for members (Part IX, column (A), line 4)							
	1	Salanes, other compensation <u>, employ</u> ee,benefits (Part IX, column (A), lines 5-1	814,544.	922,377.					
Expenses		Professional fundraising, fees (Part IX, column (A), line 11e)	014,544.	<u> </u>					
pen		Total fundraising expenses (Part IX, column (D), line 25)	853.						
Ex		Other expenses (Part IX, column (A), Intes 11a-11d, 11f-24f)		277,688.	258,848.				
	18	Total experises IAGo libes 13:10 (must equal Part IX, column (A), line 25)		1,092,232.	1,181,225.				
		Revenue less expenses Subtract line 18 from line 12		47,710.	-69,273.				
or				Beginning of Year	End of Year				
sets	20	Total assets (Part X, Ine 16)		1,104,463.	1,048,030.				
ABS	21	Total liabilities (Part X, line 26)		412,977.	425,817.				
Net Assets or Fund Balances	22	Net assets or fund balances. Subtract line 21 from line 20		691,486.	622,213.				
Pa	art II	Signature Block							
201	Ď,	Under penalties of perjury, I declare that I have examined this return, including accompanying schedule and complete, Declaration of preparer (other than officer) is based on all information of which preparer	es and statements, has any knowledge	and to the best of my knowledg	ge and belief, it is true, correct,				
15	,	S. D. 17 H. 10		Colla	100				
S	#	Coelys, A Vill	<del> </del>	8/10	707				
Her	e	Signature of officer	- 17/12/	Date D	,				
L.	5	EVELYN A GILL, EXECUTIVE	1/1100	C/OA					
_	. 1	Type or print name and title	1 100	nook of location	n'a idantifuna number				
Pal	Ĭ.	Preparer's Thomas W Montain	11109   Se	f- (see ins	er's identifying number structions)				
	arer's	signature / Galactical A., 1990	en	nployed					
	Only	Firm's name (or yours if KLATZKIN & COMPANY, LLP		EIN -	<del> </del>				
S	ÿ	self-employed), address, and 1670 WHITEHORSE HAM SQ RD		,	CAA\000 0100				
		ZIP+4 HAMILTON, NJ 08690-3513		Phone no. P	$\frac{609)890-9189}{X}$ Yes $\square$ No				
Mai	/ tne IF	RS discuss this return with the preparer shown above? (see instructions)			OMI 29YLAL				

Form	m 990 (2008) PREVENTION EDUCATION INC 22	-2594219	Page 2
Pa	art III Statement of Program Service Accomplishments (see instructions)		
1	Briefly describe the organization's mission		
	PEI KIDS IS DEDICATED TO PROMOTING & MAINTAINING A SAFE EN	JIONMENT	FOR
	ALL CHILDREN. PEI KIDS WORKS WITH THE CHILD, FAMILY & CARI		
	PROVIDE PREVENTION, INTERVENTION, & ADVOCACY PROGRAMS RELATED		
	PERSONAL SAFETY, SEXUAL ABUSE & THE OVER ALL WELL BEING OF	THE CHIL	D.
2	Did the organization undertake any significant program services during the year which were not listed on		
	the prior Form 990 or 990-EZ?	L Yes	X No
	If "Yes", describe these new services on Schedule O.		
3	Did the organization cease conducting, or make significant changes in how it conducts, any program services?	. LYes	X No
	If "Yes", describe these changes on Schedule O.		
4	Describe the exempt purpose achievements for each of the organization's three largest program services by expense		
	Section 501(c)(3) and 501(c)(4) organizations and section 4947(a)(1) trusts are required to report the amount of grants	and	
	allocations to others, the total expenses, and revenue, if any, for each program service reported		
	040.406		
4a	a (Code: ) (Expenses \$ 219,106 and including grants of \$ ) (Revenue		)
	SUPERVISED VISITATION PROGRAM FACILITATES VISITS BETWEEN CI		<u>N</u>
	FOSTER CARE AND THEIR FAMILIES. THE PROGRAM'S ULTIMATE GOVERNMENT OF THE PROGRAM OF THE PR	AL IS	
	REUNIFICATION OR PERMANENT PLACEMENT.		
	· · · · · · · · · · · · · · · · · · ·	<del></del>	
			· · · · · · · · · · · · · · · · · · ·
	100 244 +++ + +		
4b	7(-)		,
	JUVENILE INTERVENTION SERVICES OFFERS INTENSIVE PROGRAMS IN		<u> </u>
	HELP REDIRECT YOUNG OFFENDERS AND YOUTH, ON THE CUSP OF JU		
	JUSTICE INVOLVEMENT, TOWARD MORE POSITIVE APPROACHES AND PU	NOULID.	
	<del></del>		
	<del></del>		
		-	
		· · · ·	
	<del></del>		
4c	C (Code: ) (Expenses \$ 164,347. including grants of \$ ) (Revenue	s 48.	196.)
	PREVENTION CONDUCTS INTERACTIVE WORKSHOPS DESIGNED TO TEACH		
	TOPICS RANGING FROM INDIVIDUAL RIGHTS, PERSONAL SAFETY, AND		
	RESOLUTION. ADULT WORKSHOPS FAMILIARIZE STAFF AND PARENTS		
	CONTENT AND FOLLOW-UP ACTIVITIES.		
	00112011 1212 1022011 01 11011111121201		
	d Other program services (Describe in Schedule O.)		
74	(Expenses \$ 378,741. including grants of \$ ) (Revenue \$ 25,253.	)	
4e	000 430	-	
	7	Form <b>9</b> 9	<b>90</b> (2008)
83200 12-18	002 18-08		,,
0	2		

Form 990 (2008) PREVENTION E
Part IV Checklist of Required Schedules

	•		Yes	No
1	Is the organization described in section 501(c)(3) or 4947(a)(1) (other than a private foundation)?			
•	If "Yes," complete Schedule A	1	X	
2	Is the organization required to complete Schedule B, Schedule of Contributors?	2	Х	
3	Did the organization engage in direct or indirect political campaign activities on behalf of or in opposition to candidates for			
•	public office? If "Yes," complete Schedule C, Part I	3_		<u>x</u>
4	Section 501(c)(3) organizations. Did the organization engage in lobbying activities? If "Yes," complete Schedule C, Part II	4		X
5	Section 501(c)(4), 501(c)(5), and 501(c)(6) organizations. Is the organization subject to the section 6033(e) notice and			
	reporting requirement and proxy tax? If "Yes," complete Schedule C, Part III	5_		
6	Did the organization maintain any donor advised funds or any accounts where donors have the right to provide advice			
	on the distribution or investment of amounts in such funds or accounts? If "Yes," complete Schedule D, Part I	6_		X
7	Did the organization receive or hold a conservation easement, including easements to preserve open space,			
	the environment, historic land areas, or historic structures? If "Yes," complete Schedule D, Part II	7	<u> </u>	<u>X</u>
8	Did the organization maintain collections of works of art, historical treasures, or other similar assets? If "Yes," complete			
	Schedule D, Part III	8		X_
9	Did the organization report an amount in Part X, line 21; serve as a custodian for amounts not listed in Part X; or provide			
	credit counseling, debt management, credit repair, or debt negotiation services? If "Yes," complete Schedule D, Part IV	9	7,	X
10	Did the organization hold assets in term, permanent, or quasi-endowments? If "Yes," complete Schedule D, Part V	10	X	<u> </u>
11	Did the organization report an amount in Part X, lines 10, 12, 13, 15, or 25?	۱.,	37	
	If "Yes," complete Schedule D, Parts VI, VII, IX, or X as applicable	11	X	<u> </u>
12	Did the organization receive an audited financial statement for the year for which it is completing this return that was	12	Х	
40	prepared in accordance with GAAP? If "Yes," complete Schedule D, Parts XI, XII, and XIII  Is the organization a school as described in section 170(b)(1)(A)(ii)? If "Yes," complete Schedule E	13		х
13	Did the organization maintain an office, employees, or agents outside of the U.S.?	14a		X
14a b	Did the organization have aggregate revenues or expenses of more than \$10,000 from grantmaking, fundraising, business,	174		<del></del>
U	and program service activities outside the U.S.? If "Yes," complete Schedule F, Part I	14b		_x_
15	Did the organization report on Part IX, column (A), line 3, more than \$5,000 of grants or assistance to any organization or entity			
	located outside the United States? If "Yes," complete Schedule F, Part II	15		х
16	Did the organization report on Part IX, column (A), line 3, more than \$5,000 of aggregate grants or assistance to individuals			
	located outside the United States? If "Yes," complete Schedule F, Part III	16		X
17	Did the organization report more than \$15,000 on Part IX, column (A), line 11e? If "Yes," complete Schedule G, Part I	17		X
18	Did the organization report more than \$15,000 total on Part VIII, lines 1c and 8a? If "Yes," complete Schedule G, Part II	18	X	
19	Did the organization report more than \$15,000 on Part VIII, line 9a? If "Yes," complete Schedule G, Part III	19		<u>X</u>
20	Did the organization operate one or more hospitals? If "Yes," complete Schedule H	20		_X_
21	Did the organization report more than \$5,000 on Part IX, column (A), line 1? If "Yes," complete Schedule I, Parts I and II	21		<u> </u>
22	Did the organization report more than \$5,000 on Part IX, column (A), line 2? If "Yes," complete Schedule I, Parts I and III	22		X
23	Did the organization answer "Yes" to Part VII, Section A, questions 3, 4, or 5? If "Yes," complete Schedule J	23	<u> </u>	X
24a	Did the organization have a tax-exempt bond issue with an outstanding principal amount of more than \$100,000 as of the	l		
	last day of the year, that was issued after December 31, 2002? If "Yes," answer questions 24b-24d and complete Schedule K.		}	<sub>U</sub>
	If "No", go to question 25	24a		X
b	Did the organization invest any proceeds of tax-exempt bonds beyond a temporary period exception?	24b	$\vdash$	$\vdash$
С	Did the organization maintain an escrow account other than a refunding escrow at any time during the year to defease	240		
	any tax-exempt bonds?  Did the organization act as an "on behalf of" issuer for bonds outstanding at any time during the year?	24c 24d	-	
	Section 501(c)(3) and 501(c)(4) organizations. Did the organization engage in an excess benefit transaction with a	240		
∠IJd	disqualified person during the year? If "Yes," complete Schedule L, Part I	25a		$\mathbf{x}_{\perp}$
h	Did the organization become aware that it had engaged in an excess benefit transaction with a disqualified person from a			<u></u> -
J	pnor year? If "Yes," complete Schedule L, Part I	25b		x
26	Was a loan to or by a current or former officer, director, trustee, key employee, highly compensated employee, or disqualified			
	person outstanding as of the end of the organization's tax year? If "Yes," complete Schedule L, Part II	26		X
27	Did the organization provide a grant or other assistance to an officer, director, trustee, key employee, or substantial			
	contributor, or to a person related to such an individual? If "Yes," complete Schedule L, Part III	27		X
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	•		Yes	No
28	During the tax year, did any person who is a current or former officer, director, trustee, or key employee.			
а	Have a direct business relationship with the organization (other than as an officer, director, trustee, or employee), or an			
	indirect business relationship through ownership of more than 35% in another entity (individually or collectively with other			
	person(s) listed in Part VII, Section A)? If "Yes," complete Schedule L, Part IV	28a		X
b	Have a family member who had a direct or indirect business relationship with the organization?			
	If "Yes," complete Schedule L, Part IV	28b	_X	
С	Serve as an officer, director, trustee, key employee, partner, or member of an entity (or a shareholder of a professional			
	corporation) doing business with the organization? If "Yes," complete Schedule L, Part IV	28c		X
29	Did the organization receive more than \$25,000 in non-cash contributions? If "Yes," complete Schedule M	29		X
30	Did the organization receive contributions of art, historical treasures, or other similar assets, or qualified conservation	,		
	contributions? If "Yes," complete Schedule M	30		X
31	Did the organization liquidate, terminate, or dissolve and cease operations?			
	If "Yes," complete Schedule N, Part I	31		X
32	Did the organization sell, exchange, dispose of, or transfer more than 25% of its net assets? If "Yes," complete			
	Schedule N, Part II	32		X
33	Did the organization own 100% of an entity disregarded as separate from the organization under Regulations	1		
	sections 301.7701-2 and 301.7701-3? If "Yes," complete Schedule R, Part I	33		_X_
34	Was the organization related to any tax-exempt or taxable entity?			
	If "Yes," complete Schedule R, Parts II, III, IV, and V, line 1	34		_X_
35	Is any related organization a controlled entity within the meaning of section 512(b)(13)?			
	If "Yes," complete Schedule R, Part V, line 2	35		X
36	Section 501(c)(3) organizations. Did the organization make any transfers to an exempt non-charitable related organization?			
	If "Yes," complete Schedule R, Part V, line 2	36		Х
37	Did the organization conduct more than 5% of its activities through an entity that is not a related organization			
	and that is treated as a partnership for federal income tax purposes? If "Yes," complete Schedule R, Part VI	37		X

Form **990** (2008)

. u	t t   Statements regarding strict mot mings and tax compliance			
•			Yes	No
1a	Enter the number reported in Box 3 of Form 1096, Annual Summary and Transmittal of			
	U.S. Information Returns. Enter -0- if not applicable	1		
-	Enter the number of Forms W-2G included in line 1a. Enter -0- if not applicable			
С	Did the organization comply with backup withholding rules for reportable payments to vendors and reportable gaming			
	(gambling) winnings to prize winners?	1c	X	
<b>2</b> a	Enter the number of employees reported on Form W-3, Transmittal of Wage and Tax Statements,			
	filed for the calendar year ending with or within the year covered by this return 2a 56	ŀ		
þ	If at least one is reported on line 2a, did the organization file all required federal employment tax returns?	2b_	X	
	Note. If the sum of lines 1a and 2a is greater than 250, you may be required to e-file this return. (see instructions)			
-	Did the organization have unrelated business gross income of \$1,000 or more during the year covered by this return?	3a_	X	
	If "Yes," has it filed a Form 990-T for this year? If "No," provide an explanation in Schedule O	3b_	X	
4a	At any time during the calendar year, did the organization have an interest in, or a signature or other authority over, a			٦,
	financial account in a foreign country (such as a bank account, securities account, or other financial account)?	4a		X
b	If "Yes," enter the name of the foreign country:			
	See the instructions for exceptions and filing requirements for Form TD F 90-22 1, Report of Foreign Bank and			
	Financial Accounts.	_		v
5a	Was the organization a party to a prohibited tax shelter transaction at any time during the tax year?  Did any taxable party notify the organization that it was or is a party to a prohibited tax shelter transaction?	5a		X
	If "Yes," to question 5a or 5b, did the organization file Form 8886-T, Disclosure by Tax-Exempt Entity Regarding Prohibited	5b		
C	Tax Shelter Transaction?	5c		
60	Did the organization solicit any contributions that were not tax deductible?	6a		X
	If "Yes," did the organization include with every solicitation an express statement that such contributions or gifts	_oa_	_	- 23
b	were not tax deductible?	6b		
7	Organizations that may receive deductible contributions under section 170(c).			
a	Did the organization provide goods or services in exchange for any quid pro quo contribution of more than \$75?	7a	х	
b	If "Yes," did the organization notify the donor of the value of the goods or services provided?	7b	X	
	Did the organization sell, exchange, or otherwise dispose of tangible personal property for which it was required			
·	to file Form 8282?	7c		х
d	If "Yes," indicate the number of Forms 8282 filed during the year			
	Did the organization, during the year, receive any funds, directly or indirectly, to pay premiums on a personal			
	benefit contract?	7e		Х
f	Did the organization, during the year, pay premiums, directly or indirectly, on a personal benefit contract?	7 <del>1</del>		X
g	For all contributions of qualified intellectual property, did the organization file Form 8899 as required?	7g		X
h	For contributions of cars, boats, airplanes, and other vehicles, did the organization file a Form 1098-C as required?	7h		X
8	Section 501(c)(3) and other sponsoring organizations maintaining donor advised funds and section 509(a)(3)			
	supporting organizations. Did the supporting organization, or a fund maintained by a sponsoring organization, have			
	excess business holdings at any time during the year?	_ 8		
9	Section 501(c)(3) and other sponsoring organizations maintaining donor advised funds.			
а	Did the organization make any taxable distributions under section 4966?	9a		
b	Did the organization make a distribution to a donor, donor advisor, or related person?	_9b		
10	Section 501(c)(7) organizations. Enter: N/A			
а	Initiation fees and capital contributions included on Part VIII, line 12			
b	Gross receipts, included on Form 990, Part VIII, line 12, for public use of club facilities			
11	Section 501(c)(12) organizations. Enter: N/A			
а	Gross income from members or shareholders			
b	Gross income from other sources (Do not net amounts due or paid to other sources against			
	amounts due or received from them)			
	Section 4947(a)(1) non-exempt charitable trusts. Is the organization filing Form 990 in lieu of Form 1041?	12a		
<u>b</u>	If "Yes," enter the amount of tax-exempt interest received or accrued during the year N/A   12b		000	0000
		rorm	990	(2008)

Part VI Governance, Management, and Disclosure (Sections A, B, and C request information about policies not required by the Internal Revenue Code)

Sec	tion A. Governing Body and Management			
			Yes	No
	For each "Yes" response to lines 2-7b below, and for a "No" response to lines 8 or 9b below, describe the circumstances,			
	processes, or changes in Schedule O. See instructions			
1a	Enter the number of voting members of the governing body			
b	Enter the number of voting members that are independent 14			
2	Did any officer, director, trustee, or key employee have a family relationship or a business relationship with any other			
	officer, director, trustee, or key employee?	2		<u>X</u>
3	Did the organization delegate control over management duties customarily performed by or under the direct supervision			
	of officers, directors or trustees, or key employees to a management company or other person?	3		<u>X</u>
4	Did the organization make any significant changes to its organizational documents since the prior Form 990 was filed?	4		_X_
5	Did the organization become aware during the year of a material diversion of the organization's assets?	5		_X_
6	Does the organization have members or stockholders?	6		_X_
7a	Does the organization have members, stockholders, or other persons who may elect one or more members of the			
	governing body? .	7a		<u>X</u>
b	Are any decisions of the governing body subject to approval by members, stockholders, or other persons?	7b		X
8	Did the organization contemporaneously document the meetings held or written actions undertaken during the year			
	by the following:			
а	The governing body?	8a	X	
b	Each committee with authority to act on behalf of the governing body?	<u>8b</u>		<u>_X_</u>
9a	Does the organization have local chapters, branches, or affiliates?	9a		<u> </u>
b	If "Yes," does the organization have written policies and procedures governing the activities of such chapters, affiliates,			
	and branches to ensure their operations are consistent with those of the organization?	9b		
10	Was a copy of the Form 990 provided to the organization's governing body before it was filed? All organizations must			
	describe in Schedule O the process, if any, the organization uses to review the Form 990	_10_	X	
11	Is there any officer, director or trustee, or key employee listed in Part VII, Section A, who cannot be reached at the			
	organization's mailing address? If "Yes," provide the names and addresses in Schedule O	11		<u>X</u>
Sec	tion B. Policies			
			Yes	No
	Does the organization have a written conflict of interest policy? If "No," go to line 13	<u>12a</u>	X	
b	Are officers, directors or trustees, and key employees required to disclose annually interests that could give rise			
	to conflicts?	12b	X	
С	Does the organization regularly and consistently monitor and enforce compliance with the policy? If "Yes," describe		۱ ,,	
	in Schedule O how this is done	12c	X	
13	Does the organization have a written whistleblower policy?	13	X	
14	Does the organization have a written document retention and destruction policy?	14	X	
15	Did the process for determining compensation of the following persons include a review and approval by independent			
	persons, comparability data, and contemporaneous substantiation of the deliberation and decision			
a	The organization's CEO, Executive Director, or top management official?	15a_	X	
b	Other officers or key employees of the organization?	15b_		<u> </u>
40	Describe the process in Schedule O. (see instructions)			
IDa	Did the organization invest in, contribute assets to, or participate in a joint venture or similar arrangement with a	40-		х
	taxable entity during the year?	16a_		
b	If "Yes," has the organization adopted a written policy or procedure requiring the organization to evaluate its participation			
	in joint venture arrangements under applicable federal tax law, and taken steps to safeguard the organization's	405		
500	exempt status with respect to such arrangements? tion C. Disclosure	16b_		
17	List the states with which a copy of this Form 990 is required to be filed NJ			
18	Section 6104 requires an organization to make its Forms 1023 (or 1024 if applicable), 990, and 990-T (501(c)(3)s only) available	ior		
	public inspection. Indicate how you make these available. Check all that apply.			
4-	Own website Another's website X Upon request			
19	Describe in Schedule O whether (and if so, how), the organization makes its governing documents, conflict of interest policy, are	id tina	ncial	
	statements available to the public.	►		
20	State the name, physical address, and telephone number of the person who possesses the books and records of the organizate transport of the person who possesses the books and records of the organizate transport of the person who possesses the books and records of the organizate transport of the person who possesses the books and records of the organizate transport of the person who possesses the books and records of the organizate transport of the person who possesses the books and records of the organizate transport of the person who possesses the books and records of the organizate transport of the person who possesses the books and records of the organizate transport of the person who possesses the books and records of the organizate transport of the person who possesses the books and records of the organization of the person who possesses the books and records of the organization of the person o	ion: 🕨		
	EVELYN GILL - 609-695-3739		_	
83200	231 LAWRENCE ROAD LAWRENCEVILLE, NJ 08648		990 /	0000

#### Part VII Compensation of Officers, Directors, Trustees, Key Employees, Highest Compensated **Employees, and Independent Contractors**

Officers, Directors, Trustees, Key Employees, and Highest Compensated Employees Section A.

1a Complete this table for all persons required to be listed. Use Schedule J-2 if additional space is needed.

- List all of the organization's current officers, directors, trustees (whether individuals or organizations), regardless of amount of compensation, and current key employees Enter -0- in columns (D), (E), and (F) if no compensation was paid.
- List the organization's five current highest compensated employees (other than an officer, director, trustee, or key employee) who received reportable compensation (Box 5 of Form W-2 and/or Box 7 of Form 1099-MISC) of more than \$100,000 from the organization and any related organizations
- List all of the organization's former officers, key employees, and highest compensated employees who received more than \$100,000 of reportable compensation from the organization and any related organizations
- List all of the organization's former directors or trustees that received, in the capacity as a former director or trustee of the organization, more than \$10,000 of reportable compensation from the organization and any related organizations.

List persons in the following order: individual trustees or directors; institutional trustees, officers; key employees; highest compensated employees; and former such persons.

Check this box if the organization did no (A)	(C)						(D)	(E)	(F)	
Name and Title	(B) Average		Position					Reportable	Reportable	Estimated
	hours	(c				that apply)		compensation	compensation	amount of other
	per week	ector						from the organization	from related organizations	compensation
		- G	E			sated			(W-2/1099-MISC)	from the
		truste	al trus		e Je	mpen		(W-2/1099-MISC)		organization
		ndividual trustee or director	nstitutional trustee	Officer	em pe	Highest compensated employee	ᇐ			and related organizations
		Ē	Inst	ij.	Key	E	Ferr			
THOMAS A BARTLETT										
TRUSTEE	0.50	X	-	_	ļ	ļ	<u> </u>	0.	0.	0.
MARY KELLY	0.50				ļ				•	
TRUSTEE	0.50	X	$\vdash$	-				0.	0.	0.
JANE LOWE-RODRIGUEZ	0.50	١			ŀ				_	
TRUSTEE	0.50	X	<del> </del> —	-	<u> </u>	-	-	0.	0.	0.
VINCENT PIACENTE	0.50	,,			İ			0.		
TRUSTEE	0.50	X			$\vdash$			0.	0.	0
DENISE PRATICO	0.50	Ţ						0.	0.	0.
TRUSTEE KEITH SMITH	0.50	^	-					0.	<u> </u>	0.
TRUSTEE	0.50	x			ŀ			0.	0.	0.
SALLY STROUT	0.30	^	-					0.	<u> </u>	
TRUSTEE	0.50	x				1		0.	0.	0.
NICHOLAS VENTURA	0.50	^	<del>                                     </del>						<u> </u>	
TRUSTEE	0.50	x				-		0.	o.	0.
KRISTEN J VIDAS	- 0.50	-				t				
TRUSTEE	0.50	$ _{\mathbf{x}}$	l					0.	0.	0.
ANDREW T. ZALESCIK										
TRUSTEE	0.50	X						0.	0.	0.
NOLA BENCZE, ESQ										
PRESIDENT	1.00		<u> </u>	X				0.	0.	0.
MARTIN DEITCHMAN		-		l						
VICE PRESIDENT	1.00			X		<u>L</u>		0.	0.	0.
JAMES BORTOLOTTI										
TREASURER	1.00			X		<u> </u>		0.	0.	0.
GEORGE C. MEYER										
SECRETARY	1.00	<u> </u>	_	X	L_	<u> </u>		0.	0.	0.
EVELYN A GILL									_	
EXECUTIVE DIRECTOR	40.00	-	├-	X	$\vdash$		_	92,951.	0.	10,326.
								_		
202027 40 40 00		<u> </u>	<u></u>	L						Form <b>990</b> (2008)

Form 990 (2008)

r ai	t VII Section A. Officers, Directors, Tru	l .	mple	oyee			High	<u>est</u>				-		
	· (A)	(B) (C) Average Position							(D)	(E)			(F)	
	Name and title	Average hours	(с				app	ly)	Reportable compensation	Reportable compensatio	n	am	timate ount	
		per week	Individual trustee or director	Institutional trustee	Officer	Key employee	Highest compensated employee	Former	from the organization (W-2/1099-MISC)	from related organization (W-2/1099-MIS	s	comp fro orga and	other pensa om the anizati I relati nizati	e ion ed
		1						_						
			-											
					_	_								•
													•	
								-						
1b	Total	·					▶	·	92,951.		0.	10	0,3	26.
2	Total number of individuals (including those	n 1a) who re	ceıv	ed n	ore	tha	n \$1	00,6	000 in reportable					0
	compensation from the organization	<del></del>				-	<u></u>	·-					Yes	0 No
3	Did the organization list any former officer, line 1a? If "Yes," complete Schedule J for s			e, ke	y em	plo	yee,	or h	nighest compensated er	nployee on		3		x
4	For any individual listed on line 1a, is the su and related organizations greater than \$15	ım of reportab	le c	-						the organization		4		X
5	Did any person listed on line 1a receive or a	accrue compe	nsat	ion f						ces rendered to				
Sec	the organization? If "Yes," complete Sched tion B. Independent Contractors	ule J for such	pers	on			<u>.</u>					5		Х
1	Complete this table for your five highest co	mpensated in	dep	ende	nt c	ont	racto	ors t	hat received more than	\$100,000 of con	pens	ation f	rom	
	(A) Name and business	address							(B) Description of s	ervices	C	(C comper		n
													•	
												-		
							-							
2	Total number of independent contractors (infrom the organization ▶	ncluding those	e in	1) wl	no re	ecei	ved	mor	re than \$100,000 in com	pensation		Form		_

d All other revenue

e Total. Add lines 11a-11d

Total Revenue. Add lines 1h, 2g, 3, 4, 5, 6d, 7d, 8c, 9c, 10c, and 11e

.518

80,371

12,189.

-2,709.

Form **990** (2008)

#### Part IX Statement of Functional Expenses

Section 501(c)(3) and 501(c)(4) organizations must complete all columns.

Do 7b,	not include amounts reported on lines 6b, 8b, 9b, and 10b of Part VIII.	(A) Total expenses	(B) Program service expenses	(C) Management and general expenses	(D) Fundraising expenses
1	Grants and other assistance to governments and organizations in the U.S. See Part IV, line 21				
2	Grants and other assistance to individuals in the U.S. See Part IV, line 22	_			
3	Grants and other assistance to governments, organizations, and individuals outside the U.S. See Part IV, lines 15 and 16				
4	Benefits paid to or for members				
5	Compensation of current officers, directors, trustees, and key employees	103,277.	49,948.	53,329.	
6	Compensation not included above, to disqualified persons (as defined under section 4958(f)(1)) and persons described in section 4958(c)(3)(B)				
7	Other salaries and wages	701,075.	595,390.	63,044.	42,641.
8	Pension plan contributions (include section 401(k)				
	and section 403(b) employer contributions)	11,411.	8,664.	1,344.	1,403.
9	Other employee benefits .	39,755.	36,424.	1,686.	1,645.
10	Payroll taxes	66,859.	53,556.	9,730.	3,573.
11	Fees for services (non-employees)				
а	Management	6 407	2 110	2 260	· · · · · · · · · · · · · · · · · · ·
þ	Legal	6,487. 11,100.	3,118. 11,100.	3,369.	
C	Accounting	11,100.	11,100.		
d	Lobbying	-			
e	Professional fundraising services. See Part IV, line 17				
f	Investment management fees	4,697.	2,083.	1,307.	1 207
g	Other	6,322.	2,083.	1,523.	1,307. 4,589.
12	Advertising and promotion	0,344.		1,343.	4,303.
13	Office expenses				· · · · · · · · · · · · · · · · · · ·
14	Information technology				
15	Royalties	14,071.	10,162.	3,284.	625.
16	Occupancy Travel	14,0/1.	10,102.	3,204.	023.
17	· · ·				
18	Payments of travel or entertainment expenses for any federal, state, or local public officials				
19	Conferences, conventions, and meetings	3,503.	3,362.	141.	<del></del>
20	Interest	21,309.	3,302.	21,309.	<del></del>
21	Payments to affiliates	21,303.		21,303.	
22	Depreciation, depletion, and amortization	32,471.	22,612.	9,859.	
23	Insurance	43,206.	38,263.	3,658.	1,285.
24	Other expenses. Itemize expenses not covered above. (Expenses grouped together and labeled miscellaneous may not exceed 5% of total expenses shown on line 25 below.)	23,2300	30,200	3,3334	
а	PROGRAM SUPPLIES	23,840.	23,840.	0.	
b	BUILDING MAINTENANCE	19,867.	14,393.	4,598.	876.
С		15,456.	15,443.	13.	
d		14,419.	7,521.	6,898.	
е	SUBCONTRACTORS	13,397.	13,397.	0.	
f	All other expenses	28,703.	18,952.	7,842.	1,909.
25	Total functional expenses. Add lines 1 through 24f	1,181,225.	928,438.	192,934.	59,853.
26	Joint Costs Check here I if following				
	SOP 98-2. Complete this line only if the organization				
	reported in column (B) joint costs from a combined			-	
	educational campaign and fundraising solicitation				Form <b>990</b> (2008)

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r ai		Dalatto Citot		T	T							
•			(A) Beginning of year	İ	(B) End of year							
	1	Cash · non-interest-bearing	158,861.	1	49,933.							
	2	Savings and temporary cash investments	52,121.	2	54,519.							
	3	Pledges and grants receivable, net	. 32/222	3	01/01/0							
	4	Accounts receivable, net	24,313.		97,668.							
	5	Receivables from current and former officers, directors, trustees, key		<del>                                     </del>	3,70000							
	3	employees, or other related parties. Complete Part II of Schedule L		5								
	6	Receivables from other disqualified persons (as defined under section		<u> </u>	<del> </del>							
	U	4958(f)(1)) and persons described in section 4958(c)(3)(B) Complete										
		Part II of Schedule L	İ	6								
<u>ر</u>	7	Notes and loans receivable, net		7								
Assets	8	Inventories for sale or use		8								
As	9	Prepaid expenses and deferred charges	22,918.		26,277.							
	10a	Land, buildings, and equipment, cost basis 10a 1,037,42		-	20,27,							
		Less: accumulated depreciation. Complete										
	, ,	Part VI of Schedule D 10b 235, 69	826,305.	10c	801,726.							
	11	Investments - publicly traded securities	020,303.	11	001/1200							
	12	Investments - other securities. See Part IV, line 11		12								
1	13	Investments - program-related. See Part IV, line 11		13								
	14	Intangible assets		14								
	15	Other assets. See Part IV, line 11	19,945.		17,907.							
ļ	16	Total assets. Add lines 1 through 15 (must equal line 34)	1,104,463.		1,048,030.							
$\dashv$	17	Accounts payable and accrued expenses .	9,864.		32,404.							
ļ	18	Grants payable	. 37002	18	32/2020							
	19	Deferred revenue		19	1,917.							
	20	Tax-exempt bond liabilities		20								
ဟ	21	Escrow account liability. Complete Part IV of Schedule D		21								
ţį	22	Payables to current and former officers, directors, trustees, key employees,		<u> </u>								
Liabilities	22	highest compensated employees, and disqualified persons. Complete Part I										
Lia		of Schedule L	"	22								
	23	Secured mortgages and notes payable to unrelated third parties	403,113.		391,071.							
	24	Unsecured notes and loans payable	. 103/113	24	03270723							
	25	Other liabilities Complete Part X of Schedule D	0.	-	425.							
	26	Total liabilities, Add lines 17 through 25	412,977		425,817.							
$\neg$	20	Organizations that follow SFAS 117, check here										
ر د		lines 27 through 29, and lines 33 and 34.										
Se l	27	Unrestricted net assets	657,486	27	605,728.							
alar	28	Temporanly restricted net assets	34,000		16,485.							
8	29	Permanently restricted net assets		29								
Net Assets or Fund Balances		Organizations that do not follow SFAS 117, check here  and										
Ĕ		complete lines 30 through 34.										
ts	30	Capital stock or trust principal, or current funds		30								
SSe	31	Paid-in or capital surplus, or land, building, or equipment fund		31								
t A	32	Retained earnings, endowment, accumulated income, or other funds		32								
ž	33	Total net assets or fund balances	691,486		622,213.							
	34	Total liabilities and net assets/fund balances	1,104,463		1,048,030.							
Par		Financial Statements and Reporting										
					Yes No							
1	Acco	ounting method used to prepare the Form 990: Cash X Accrual	Other									
2a		e the organization's financial statements compiled or reviewed by an independ	dent accountant?		2a X							
b		••	2b X									
		e the organization's financial statements audited by an independent accounta es" to lines 2a or 2b, does the organization have a committee that assumes re		e audr								
-		eview, or compilation of its financial statements and selection of an independent accountant?										
За	As a result of a federal award, was the organization required to undergo an audit or audits as set forth in the Single Audit											
		Act and OMB Circular A-133?										
ь		es," did the organization undergo the required audit or audits?	· · · · · · · · · · · · · · · · · · ·	<u>.</u>	3b							
	1 12-18				Form <b>990</b> (2008)							

#### **SCHEDULE A** (Form 990 or 990-EZ)

Department of the Treasury

Internal Revenue Service

**Public Charity Status and Public Support** 

To be completed by all section 501(c)(3) organizations and section 4947(a)(1) nonexempt charitable trusts.

➤ Attach to Form 990 or Form 990-EZ. ➤ See separate instructions.

OMB No 1545-0047

Open to Public Inspection

Name of the organization

Employer identification number

		PREVENT	ION EDUCATIO	N INC	:				22	2-2594219	<del>)</del>
Part I	Reason	for Public Char	ity Status (All organiz	ations mus	st complet	e this par	t) (see ins	tructions)		<del></del> .	
he organ	nization is not a	private foundation	because it is: (Please ch	eck only o	ne organiz	ation.)					
1	A church, cor	nvention of churches	s, or association of chur	ches descr	ribed in se	ction 170	(b)(1)(A)(i)	).			
2 🔲	A school des	cribed in section 17	'0(b)(1)(A)(ii). (Attach Sc	hedule E.)							
з 🔲	A hospital or	a cooperative hospi	tal service organization (	described i	n section	170(b)(1)	( <b>A)(iii).</b> (At	tach Sched	dule H.)		
4 🔲	A medical res	earch organization	operated in conjunction	with a hos	pıtal descr	ibed in se	ction 170	(b)(1)(A)(iii	). Enter tl	he hospital's nar	ne,
	city, and state										
5			benefit of a college or ur	niversity ov	vned or op	erated by	a governi	mental unit	describe	ed in	
	_	(b)(1)(A)(iv). (Comple		-	·	_					
6			ent or governmental unit	t described	d in sectio	n 170(b)(1	I)(A)(v).				
7 🗓	•	•	eives a substantial part					or from the	general p	oublic described	ın
	=	b)(1)(A)(vi). (Comple				9			,		
8 🔲	-		ection 170(b)(1)(A)(vi).	(Complete	Part II.)						
9 🗔	-		eives: (1) more than 33 1			om contri	butions, n	nembershir	o fees, an	d aross receipts	from
• —	_		nctions - subject to certa								
			axable income (less sect								
		509(a)(2). (Complete			,,	000000	.oquou .	, o.ga.			
10 🔲			perated exclusively to te	st for publi	c safety. S	ee sectio	n 509(a)(4	1). (see inst	tructions)		
11 🗔	_	-	perated exclusively for the								or
	=	-	ations described in section								•
	•		organization and comple		-		,		-,(-,-		
	a Type I	· · · · · · · · · · · · · · · · · · ·	¬ *		e III - Func		tegrated		d $\square$	Type III - Other	
e 🗀			at the organization is not			_	-	r more disc		• • • • • • • • • • • • • • • • • • • •	
•—			han one or more publicly								
f		-	ten determination from t						(-)(-)	,(-,	-
•		rganization, check th				po 1, 1, po	, 0. 1) [				
	•	-	organization accepted ar	ny aift or ca	ontribution	from any	of the foll	owina ners	ons?		
g	•		irectly controls, either al			-				Yes	No
		•	upported organization?	o. tog	01.101 111111	po. 000 c		() 44 (.	, 50.0,	11g(i)	1
	_		n described in (i) above?	,			••	•		11g(ii)	$\top$
			person described in (i) o		a?					11g(iii)	1
h	` '		about the organizations			norts	•			<u> </u>	
	Toride the in	onowing information	about the organizations	ano organ		эролю					
(i) Name	e of supported	(ii) EIN	(iii) Type of organization	(iv) Is the organization (v) Did you notify the organization in col. (i) listed in your organization in col.					(vi) Is the anization in col. (vii) Amount of		
org	anization		(described on lines 1-9	1 ''	document?		r support?	(i) organize U.S.	ed in the	support	
		:	above or IRC section (see instructions))	Yes	No	Yes	No	Yes	No		
			(see msuucuons))	163	140	163		103	140		
							}				
	<del>_</del>				<u> </u>		<del> </del>	<del> </del>	$\vdash$		
				<del> </del>	ļ		ļ	<u> </u>			
					1						
-				1	<del> </del>		-			<del></del>	
							-				
		<u> </u>		-	<u> </u>			-			
		<u> </u>		1							
Total			<u> </u>	<u> </u>	L	l					
	Privacy Act ar	d Paperwork Redu	Liction Act Notice, see t	he Instruc	tions for I	orm 990.	<u> </u>	Schedule	e A (Forn	n 990 or 990-EZ	 

Schedule A (Form 990 or 990-EZ) 2008

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more, and if the organization meets the "facts-and-circumstances" test, check this box and stop here. Explain in Part IV how the

14	First five years. If the Form 990 is for the organization's first, second, third, fourth, or fifth tax year as a section	on 501(c)(3) oi	rganization,
	check this box and stop here		
Se	ction C. Computation of Public Support Percentage	·	
15	Public support percentage for 2008 (line 8, column (f) divided by line 13, column (f))	15	
16	Public support percentage from 2007 Schedule A, Part IV-A, line 27g	16	%
Se	ction D. Computation of Investment Income Percentage		
17	Investment income percentage for 2008 (line 10c, column (f) divided by line 13, column (f))	17	%
18	Investment income percentage from 2007 Schedule A, Part IV-A, line 27h	18	%
19	a 33 1/3% support tests - 2008. If the organization did not check the box on line 14, and line 15 is more than	33 1/3%, and	line 17 is not
	more than 33 1/3%, check this box and stop here. The organization qualifies as a publicly supported organization	ation	. ▶□
- 1	b 33 1/3% support tests - 2007. If the organization did not check a box on line 14 or line 19a, and line 16 is m	ore than 33 1/	/3%, and
	line 18 is not more than 33 1/3%, check this box and stop here. The organization qualifies as a publicly supp	orted organiz	ation
20	Private foundation. If the organization did not check a box on line 14, 19a, or 19b, check this box and see in	structions	<b>.▶</b> □
	95	hadula A (For	rm 990 or 990-FZ) 2008

#### Schedule D

(Form 990) '

Department of the Treasury Internal Revenue Service

### **Supplemental Financial Statements**

Attach to Form 990. To be completed by organizations that answered "Yes," to Form 990, Part IV, line 6, 7, 8, 9, 10, 11, or 12.

2008
Open to Public Inspection

Name of the organization

PREVENTION EDUCATION INC 22-2594219

Pai	t I Organizations Maintaining Donor Advise		or Acco	ounts. Complete if the
	organization answered "Yes" to Form 990, Part IV, lin	e 6		
		(a) Donor advised funds	<b>(b)</b> Fi	unds and other accounts
1	Total number at end of year			
2	Aggregate contributions to (during year)			
3	Aggregate grants from (during year)			
4	Aggregate value at end of year			
5	Did the organization inform all donors and donor advisors in	writing that the assets held in donor advise	ed funds	
	are the organization's property, subject to the organization's	exclusive legal control?		Yes No
6	Did the organization inform all grantees, donors, and donor a	advisors in writing that grant funds may be	used only	
	for charitable purposes and not for the benefit of the donor of	or donor advisor or other impermissible priv	ate benef	it? Yes No
Pai	t II Conservation Easements. Complete if the org	ganization answered "Yes" to Form 990, Pa	art IV, line	7.
1	Purpose(s) of conservation easements held by the organization	ion (check all that apply).		
	Preservation of land for public use (e.g., recreation or p	pleasure) Preservation of an hist	toncally im	portant land area
	Protection of natural habitat	Preservation of certifie	d historic	structure
	Preservation of open space			
2	Complete lines 2a-2d if the organization held a qualified cons	servation contribution in the form of a cons	ervation e	asement on the last day
	of the tax year.			
				Held at the End of the Year
а	Total number of conservation easements		. 2a	
b	Total acreage restricted by conservation easements		2b	
С	Number of conservation easements on a certified historic str	ructure included in (a)	. 20	;
d	Number of conservation easements included in (c) acquired	after 8/17/06	2d	
3	Number of conservation easements modified, transferred, re	leased, extinguished, or terminated by the	organizati	on during the taxable
	year ▶			
4	Number of states where property subject to conservation ea	sement is located >		
5	Does the organization have a written policy regarding the pe	riodic monitoring, inspection, violations, an	ıd	
	enforcement of the conservation easements it holds?			Yes No
6	Staff or volunteer hours devoted to monitoring, inspecting, a	and enforcing easements during the year	·	
7	Amount of expenses incurred in monitoring, inspecting, and	enforcing easements during the year ▶\$		
8	Does each conservation easement reported on line 2(d) above	ve satisfy the requirements of section 170(	h)(4)(B)(i)	
	and section 170(h)(4)(B)(ii)?			Yes No
9	In Part XIV, describe how the organization reports conservat	ion easements in its revenue and expense	statement	t, and balance sheet, and
	include, if applicable, the text of the footnote to the organiza	tion's financial statements that describes t	he organiz	ation's accounting for
	conservation easements			
Pa	rt III Organizations Maintaining Collections o		ther Sim	iilar Assets.
	Complete if the organization answered "Yes" to Form	990, Part IV, line 8.		
1a	If the organization elected, as permitted under SFAS 116, no	ot to report in its revenue statement and ba	lance she	et works of art, historical
	treasures, or other similar assets held for public exhibition, e	ducation, or research in furtherance of pub	olic service	, provide, in Part XIV, the text of
	the footnote to its financial statements that describes these	rtems		
b	If the organization elected, as permitted under SFAS 116, to	•		
	or other similar assets held for public exhibition, education, of	or research in furtherance of public service	, provide ti	he following amounts relating to
	these items:			
	(i) Revenues included in Form 990, Part VIII, line 1		. ▶	\$
	(ii) Assets included in Form 990, Part X		<b>•</b>	\$
2	If the organization received or held works of art, historical tre	easures, or other similar assets for financial	gain, prov	vide
	the following amounts required to be reported under SFAS 1	116 relating to these items		
а	Revenues included in Form 990, Part VIII, line 1		. ▶	<b>\$</b>
b	Assets included in Form 990, Part X		<b>&gt;</b>	\$
LHA	For Privacy Act and Paperwork Reduction Act Notice, se-	e the Instructions for Form 990.		Schedule D (Form 990) 2008

832051 12-23-08

Sche	dule D (Form 990) 2008 PREVENT:	ION EDUCAT	ION_INC			22-2	59421	9 Pa	ge <b>2</b>			
	t III Organizations Maintaining C			reasures, o	r Othei							
3	. Using the organization's accession and other											
	that apply)											
а	Public exhibition	d	Loan or e	xchange prograi	ms							
b	Scholarly research	е	Other									
С												
4	But I have been a filler account and a collection and a collection from the collection for the collection fo											
5												
	to be sold to raise funds rather than to be ma	aintained as part of t	he organization's	collection?		[	Yes		No			
Par	t IV Trust, Escrow and Custodial	<b>Arrangements</b>	Complete if orga	anızatıon answei	red "Yes'	" to Form 990, F	art IV, line !	9, or				
	reported an amount on Form 990, Par	t X, line 21.										
1a	Is the organization an agent, trustee, custodi	an or other intermed	liary for contributi	ons or other ass	ets not II	ncluded			_			
	on Form 990, Part X?					{	Yes		No			
b	If "Yes," explain the arrangement in Part XIV	and complete the fo	llowing table.									
							Amount	<u> </u>				
С	Beginning balance	•				1c						
d	Additions during the year					1d						
е	Distributions during the year .					1e						
f	Ending balance			•	•	1f						
2a	Did the organization include an amount on Fo	orm 990, Part X, line	21?			{	Yes		No			
b	b If "Yes," explain the arrangement in Part XIV.											
Par	Part V Endowment Funds. Complete if organization answered "Yes" to Form 990, Part IV, line 10											
		(a) Current year	(b) Prior year	(c) Two years	back (c	d) Three years ba	ck (e) Four	years	back_			
1a	Beginning of year balance	14,089.										
b	Contributions	1,525.										
С	Investment earnings or losses	-3,130.										
d	Grants or scholarships .						<u> </u>					
е	Other expenditures for facilities						i					
	and programs											
f	Administrative expenses .	105.										
g	End of year balance	12,379.										
2	Provide the estimated percentage of the year	r end balance held a	ıs.									
а	Board designated or quasi-endowment	100.00	%									
b	Permanent endowment	%										
c	Term endowment ▶	%										
<b>3</b> a	Are there endowment funds not in the posse	ssion of the organiz	ation that are held	l and administer	ed for the	e organization	-					
	by:							Yes	No			
	(i) unrelated organizations				-	••	3a(i)	X				
	(ii) related organizations					•	3a(ii)		<u>X</u>			
b	If "Yes" to 3a(ii), are the related organizations	s listed as required o	on Schedule R?				3b					
4	Describe in Part XIV the intended uses of the											
Par	rt VI   Investments - Land, Building	s, and Equipm	ent. See Form 9	90, Part X, line 1	0							
	Description of investment	(a) Cost or o basis (investr	1	st or other is (other)	(c) De	preciation	(d) Bool	c value	•			
12	Land			72,675.			17:	2,6	75.			
	Buildings			70,883.	1	07,715.		3,1				
	Leasehold improvements			57,924.		25,733.		2,1				
d		.	<u>-</u>	32,591.		23,388.		9, 2				
	Other		1	.03,347.		78,858.		4,4				
Total	L Add lines 1a.1a. (Column (d) should equal Fo	orm 000 Part Y colu						1 7				

Schedule D (Form 990) 2008

Schedule D (Form 990) 2008

2140\_\_\_1

In Part XIV, provide the text of the footnote to the organization's financial statements that reports the organization's liability for uncertain tax positions

under FIN 48. 832053 12-23-08

1 · 2 3 4	t XI Reconciliation of Change in Net Assets from Form 990 to  Total revenue (Form 990, Part VIII, column (A), line 12)	rınancıai ət	- CEINANIC			Pa
2 3 4	. Iotal revenue (Form 990, Part VIII, column (A), line 12)				1 111	
3	T. 1. 1	•	1		<u>1,111</u>	
4	Total expenses (Form 990, Part IX, column (A), line 25)		2		<u>1,181</u> -69	
	Excess or (deficit) for the year Subtract line 2 from line 1		3			, 4
5	Net unrealized gains (losses) on investments		4			
_	Donated services and use of facilities	•	5			
	Investment expenses	•	6	_		
	Prior period adjustments		7	_		
	Other (Describe in Part XIV)		8			
-	Total adjustments (net). Add lines 4-8		9		-69	
	Excess or (deficit) for the year per financial statements. Combine lines 3 and 9 t XII Reconciliation of Revenue per Audited Financial Statement	nts With Rev		Return		, 4
	Total revenue, gains, and other support per audited financial statements			1	1,134	, 5
	Amounts included on line 1 but not on Form 990, Part VIII, line 12		•		· ·	
	Net unrealized gains on investments	2a				
	Donated services and use of facilities	2b		]		
_	Recovenes of prior year grants	2c		7		
	Other (Describe in Part XIV)	2d	22,634	.		
	Add lines 2a through 2d			2e	22	<u>,</u> 6
3	Subtract line 2e from line 1			3	1,111	
	Amounts included on Form 990, Part VIII, line 12, but not on line 1:					
	Investment expenses not included on Form 990, Part VIII, line 7b	4a				
	Other (Describe in Part XIV)	4b				
	Add lines 4a and 4b			4c		
5	Total revenue. Add lines 3 and 4c. (This should equal Form 990, Part I, line 12)			5	1,111	, 9
	t XIII Reconciliation of Expenses per Audited Financial Stateme	ents With Ex	penses pe	r Retu	m	
1	Total expenses and losses per audited financial statements			1	1,203	<u>, 8</u>
2	Amounts included on line 1 but not on Form 990, Part IX, line 25:					
а	Donated services and use of facilities	2a				
b	Prior year adjustments .	2b				
С	Losses reported on Form 990, Part IX, line 25	2c				
d	Other (Describe in Part XIV)	2d	22,634			
	Add lines 2a through 2d			2e	22	, 6
3	Subtract line 2e from line 1			3	1,181	, 2
4	Amounts included on Form 990, Part IX, line 25, but not on line 1.				-	
а	Investment expenses not included on Form 990, Part VIII, line 7b	4a				
b	Other (Describe in Part XIV)	4b		7		
	Add lines 4a and 4b			ີ 4c		
5	Total expenses Add lines 3 and 4c. (This should equal Form 990, Part I, line 18.)			5	1,181	, 2
Par	t XIV Supplemental Information					
X; Pa	plete this part to provide the descriptions required for Part II, lines 3, 5, and 9; Part III at XI, line 8, Part XII, lines 2d and 4b; and Part XIII, lines 2d and 4b  RT V, LINE 4: THE PURPOSE OF THE ENDOWMENT					4,
PRC	GRAMS OF PEI KIDS.				<u>_</u>	
	RT XII, LINE 2D - OTHER ADJUSTMENTS:				_	
FUN	RT XIII, LINE 2D - OTHER ADJUSTMENTS:					
FUN PAR						

#### SCHEDULE G (Form 990 or 990-EZ)

# Supplemental Information Regarding Fundraising or Gaming Activities

Department of the Treasury
Part IV, lines 17, 18, or 19, and by organizations that enter more than \$15,000 on Form 990-EZ, line 6a.

OMB No 1545-0047

2008 Open To Public

Internal Revenue Service Inspection Employer identification number Name of the organization PREVENTION EDUCATION INC 22-2594219 Fundraising Activities. Complete if the organization answered "Yes" to Form 990, Part IV, line 17. 1 Indicate whether the organization raised funds through any of the following activities. Check all that apply. Mail solicitations Solicitation of non-government grants **Email solicitations** Solicitation of government grants Phone solicitations Special fundraising events In-person solicitations 2 a Did the organization have a written or oral agreement with any individual (including officers, directors, trustees or X No key employees listed in Form 990, Part VII) or entity in connection with professional fundraising services? b If "Yes," list the ten highest paid individuals or entities (fundraisers) pursuant to agreements under which the fundraiser is to be compensated at least \$5,000 by the organization. Form 990-EZ filers are not required to complete this table (iii) Did fundraiser have custody or control of contributions? (v) Amount paid (vi) Amount paid (i) Name of individual (iv) Gross receipts tò (or retained by) (ii) Activity to (or retained by) or entity (fundraiser) from activity fundraiser organization listed in col (i) Yes No 3 List all states in which the organization is registered or licensed to solicit funds or has been notified it is exempt from registration or licensing.

LHA For Privacy Act and Paperwork Reduction Act Notice, see the Instructions for Form 990.

Schedule G (Form 990 or 990-EZ) 2008

P 6	rt I	Fundraising Events. Complete if th on Form 990-EZ, line 6a. List events with	•		i iv, line to, or reported	more man \$	15,00	J		
_	·	S C 555 Edy mio da. Edit 670ma Will	(a) Event #1	(b) Event #2	(c) Other Events	(d) Tota (Add col (				
			DINNER (event type)	GOLF OUTING (event type)	(total number)	1	(c))	,agn		
nue			(event type)	(event type)	(total number)	-				
Revenue	1	Gross receipts	83,413.	24,895.	11,100.	11	9,4	08.		
	2	Less: Charitable contributions	45,735.	18,395.	4,200.	6	8,3	30.		
	3	Gross revenue (line 1 minus line 2)	37,678.	6,500.	6,900.	5	1,0	78.		
	4	Cash prizes			<del></del>					
ses	5	Non-cash prizes .								
Direct Expenses	6	Rent/facility costs	1,200.	1,820.	400.		3,4	20.		
Direc	7	Other direct expenses	35,285.	3,098.	3,871.	4	2,2	<u>54.</u>		
	8	Direct expense summary. Add lines 4 through	•	( 4	5,6	74.				
9 Net income summary Combine lines 3 and 8 in column (d)										
Pa	ırt I	<b>Gaming.</b> Complete if the organization a \$15,000 on Form 990-EZ, line 6a.	answered "Yes" to Form	n 990, Part IV, line 19, or r	eported more than					
— enu		, mis ser	(a) Bingo	(b) Pull tabs/Instant bingo/progressive bingo	(c) Other gaming	(d) Total ga				
Revenue										
	1	Gross revenue								
Ses	2	Cash prizes .								
Direct Expenses	3	Non-cash prizes .			<del></del>					
Direct	4	Rent/facility costs								
	5	Other direct expenses								
	6	Volunteer labor	Yes % No	Yes%	☐ Yes % ☐ No					
	7	Direct expense summary. Add lines 2 through	n 5 ın column (d)		▶					
	8	Net gaming income summary Combine lines	1 and 7 in column (d)							
9	En	ter the state(s) in which the organization opera	tee gaming activities:				Yes	No		
		the organization licensed to operate gaming ac		states?		9a				
t	If "	No," Explain.								
		ere any of the organization's gaming licenses re Yes," Explain	evoked, suspended or te	erminated during the tax y	year? .	10a				
	_									
11 12	ls t	es the organization operate gaming activities with the organization a grantor, beneficiary or trusted appropriate characters are supported to the compact of		 r of a partnership or other	 r entity formed to	11				
	au	minister charitable gaming?	·	•	Schedule G (For	rm 990 or 9	90-EZ	2008		

Schedule G (Form 990 or 990-EZ) 2008 PREVENTION EDUCATION INC

22-2594219 Page 2

Schedule G (Form 990 or 990 EZ) 2008 PREVENTION EDUCATION INC	44-439	<u>4419 </u>	Page 3
	Г	Yes	s No
13 Indicate the percentage of gaming activity operated in:			
a The organization's facility	%		
b An outside facility	%		
14 Provide the name and address of the person who prepares the organization's gaming/special events books and re	ecords.		
<b></b>			
Name			
Address >			
15a Does the organization have a contract with a third party from whom the organization receives gaming revenue?		15a	
Total Dood with Organization and Description of the Control of the			1
b If "Yes," enter the amount of gaming revenue received by the organization ▶\$ and the arr	nount		
of gaming revenue retained by the third party > \$			
c If "Yes," enter name and address.			
Name			
Address			
16 Gaming manager information:			
Name			
Gaming manager compensation ▶ \$			
Description of services provided			
Director/officer Employee Independent contractor			
Director/onicei Employee maependent contractor			
17 Mandatory distributions:			
a Is the organization required under state law to make charitable distributions from the gaming proceeds to		ļ	
retain the state gaming license?		17a	_
<b>b</b> Enter the amount of distributions required under state law distributed to other exempt organizations or spent in the	e		
organization's own exempt activities during the tax year > \$			
Schedul	e G (Form 990	or 990-E	Z) 2008

832083 12-18-08

#### SCHEDULE L

(Form 990 or 990-EZ)

Department of the Treasury Internal Revenue Service

#### **Transactions with Interested Persons**

Attach to Form 990 or Form 990-EZ.

► To be completed by organizations that answered
"Yes" on Form 990, Part IV, lines 25a, 25b, 26, 27, 28a, 28b, or 28c, or Form 990-EZ, Part V, lines 38a or 40b.

OMB No 1545-0047

**ZUU8**Open To Public Inspection

Employer identification number Name of the organization PREVENTION EDUCATION INC 22-2594219 Part I Excess Benefit Transactions (section 501(c)(3) and section 501(c)(4) organizations only). To be completed by organizations that answered "Yes" on Form 990, Part IV, line 25a or 25b, or Form 990-EZ, Part V, line 40b (c) Corrected? 1 (a) Name of disqualified person (b) Description of transaction Yes No Enter the amount of tax imposed on the organization managers or disqualified persons during the year under section 4958 3 Enter the amount of tax, if any, on line 2, above, reimbursed by the organization Loans to and/or From Interested Persons. To be completed by organizations that answered "Yes" on Form 990, Part IV, line 26, or Form 990-EZ, Part V, line 38a (f) Approved (a) Name of interested (b) Loan to or from (g) Written (c) Original principal (e) In (d) Balance due by board or person and purpose the organization? amount default? agreement? committee? From To Yes Yes Yes No Total Part III **Grants or Assistance Benefiting Interested Persons.** To be completed by organizations that answered "Yes" on Form 990, Part IV, line 27 (a) Name of interested person (b) Relationship between interested person and (c) Amount of grant or type the organization of assistance **Business Transactions Involving Interested Persons.** To be completed by organizations that answered "Yes" on Form 990, Part IV, lines 28a, 28b, or 28c (e) Sharing of (b) Relationship between interested (a) Name of interested person (c) Amount of (d) Description of organization's transaction person and the organization transaction revenues? Yes No INC. 552.PURCHASED GILL OFFICE SYSTEMS, OWNED BY SPOUSE OF X

SEE SCHEDULE O FOR SCHEDULE L CONTINUATIONS

LHA For Privacy Act and Paperwork Reduction Act Notice, see the Instructions for Form 990.

Schedule L (Form 990 or 990-EZ) 2008

#### **SCHEDULE 0** (Form 990) \*

Department of the Treasury Internal Revenue Service

Name of the organization

### **Supplemental Information to Form 990**

▶ Attach to Form 990. To be completed by organizations to provide additional information for responses to specific questions for the Form 990 or to provide any additional information.

OMB No 1545-0047 Open to Public Inspection

Employer identification number 22-2594219

PREVENTION EDUCATION INC	22-2594219
FORM 990, PART I, LINE 1, DESCRIPTION OF ORGANIZATION MIS	SION:
PEI KIDS IS DEDICATED TO PROMOTING AND MAINTAINING A SAFE	ENVIRONMENT
FOR ALL CHILDREN. PEI KIDS WORKS WITH THE CHILD, FAMILY	AND CAREGIVER
TO PROVIDE PREVENTION, INTERVENTION, AND ADVOCACY PROGRAM	S RELATED TO
PERSONAL SAFETY, SEXUAL ABUSE AND THE OVER ALL WELL BEING	OF THE CHILD.
	· · · · · · · · · · · · · · · · · · ·
FORM 990, PART III, LINE 4D, OTHER PROGRAM SERVICES:	
CRISIS INTERVENTION FOR CHILD VICTIMS OF SEXUAL ASSAULT P	ROVIDES
IMMEDIATE, SHORT-TERM COUNSELING IN SPANISH AND ENGLISH F	OR CHILD
VICTIMS WHO MADE A DISCLOSURE, AS WELL AS PARENT, TEEN, A	ND YOUTH
SUPPORT GROUPS.	
EXPENSES \$ 143761. INCLUDING GRANTS OF \$ 0. REVENUE \$	1245.
VIOLENCE PREVENTION CONSISTS OF PROGRAMS FOR CHILDREN AND	ADIII.TS GEARED
TO EDUCATE THEM IN WAYS TO MINIMIZE AGGRESSIVE INTERACTIO	
POSITIVE CONFLICT RESOLUTION AND COMMUNICATION.	
EXPENSES \$ 76756. INCLUDING GRANTS OF \$ 0. REVENUE \$	15012.
EXPENDED \$ 70730. INCHODING CIRENTS OF \$ 0. MAYDEGE \$	
TRAUMA, LOSS, & DEPRESSION - INTERVENTION FOR YOUNG CHILDR	EN IS A
COUNSELING PROGRAM TO HELP KIDS BETWEEN 5-12, AND THEIR F	AMILIES, COPE
WITH TRAUMA, LOSS AND SYMPTOMS OF DEPRESSION. ALSO HAS A	N ADULT
EDUCATION COMPONENT TO HELP THOSE WORKING WITH CHILDREN I	DENTIFY RISK
FACTORS.	
EXPENSES \$ 65711. INCLUDING GRANTS OF \$ 0. REVENUE \$	

TRANSPORTATION PLUS PROGRAM PROVIDES A MEANS FOR CHILDREN AND THEIR

LHA For Privacy Act and Paperwork Reduction Act Notice, see the Instructions for Form 990. 832211 12-18-08

Schedule O (Form 990) 2008

#### **SCHEDULE 0**

(Form 990) \*

Department of the Treasury Internal Revenue Service

# **Supplemental Information to Form 990**

➤ Attach to Form 990. To be completed by organizations to provide additional information for responses to specific questions for the Form 990 or to provide any additional information.

2008
Open to Public Inspection

Name of the organization

PREVENTION EDUCATION INC

Employer identification number 22-2594219

FAMILIES UNDER THE CARE OF NJ DYFS TO BE TRANSPORTED TO APPOINTMENTS
THAT DIRECTLY AFFECT THEIR CARE AND WELFARE.
EXPENSES \$ 92513. INCLUDING GRANTS OF \$ 0. REVENUE \$ 8996.
FORM 990, PART VI, SECTION A, LINE 8B: NONE OF THE ORGANIZATION'S  COMMITTEES HAVE AUTHORITY TO ACT ON BEHALF OF THE GOVERNING BODY.
FORM 990, PART VI, SECTION A, LINE 10: A DRAFT COPY OF THE FORM 990 IS  EMAILED TO BOARD MEMBERS PRIOR TO A BOARD MEETING. AT THE BOARD MEETING
THE FORM IS REVIEWED AND ANY QUESTIONS THAT THE BOARD HAS ARE ADDRESSED BY
THE BUSINESS MANAGER OR THE CERTIFIED PUBLIC ACCOUNTANT WHO PREPARES THE
FORM. ONCE THE FORM HAS BEEN APPROVED BY THE BOARD IT IS SUBMITTED.
FORM 990, PART VI, SECTION B, LINE 12C: COPIES OF THE CONFLICT OF INTEREST POLICY ARE DISTRIBUTED TO BOARD MEMBERS AT THE JANUARY MEETING. THE POLICY IS REVIEWED BY OPERATIONS OFFICER AT MEETING. THE BOARD MEMBERS THEN COMPLETE FORM AND RETURN TO OPERATIONS OFFICER.
COPIES OF POLICY ARE ALSO DISTRIBUTED TO STAFF MEMBERS EACH DECEMBER. THE
STAFF IS ASKED TO REVIEW AND COMPLETE FORM. IN ADDITION, A COPY OF THE
POLICY IS GIVEN TO AND REVIEWED WITH NEW STAFF MEMBERS BEFORE THEY BEGIN
WORK.
ANY CHANGES TO THE CONFLICT OF INTERST POLICY WOULD BE REVIEWED AND
APPROVED BY BOARD AND PRESENTED TO STAFF AT FOLLOWING MONTHLY STAFF
MEETING.  LHA For Privacy Act and Paperwork Reduction Act Notice, see the Instructions for Form 990. Schedule O (Form 990) 2008

## SCHEDULE O

(Form 990) `

Department of the Treasury Internal Revenue Service **Supplemental Information to Form 990** 

► Attach to Form 990. To be completed by organizations to provide additional information for responses to specific questions for the Form 990 or to provide any additional information.

2008
Open to Public Inspection

Name of the organization

PREVENTION EDUCATION INC

Employer identification number 22-2594219

FORM 990, PART VI, SECTION B, LINE 15: THE BOARD OF DIRECTORS MEETS IN
CLOSED SESSION TO REVIEW & DISCUSS THE DIRECTOR'S ANNUAL COMPENSATION. THE
DISCUSSION IS BASED, IN PART, ON THE DIRECTOR'S COMPENSATION AS COMPARED TO
DIRECTORS OF OTHER LOCAL ORGANIZATIONS. THE BOARD RECEIVES INFORMATION
PERIODICALLY FROM AN OUTSIDE CONSULTANT ON COMPENSATION PAID TO DIRECTORS
OF OTHER SIMILARLY SIZED NOT-FOR- PROFIT ORGANIZATIONS IN THE COMMUNITY.
AFTER DISCUSSION, RECOMMENDATIONS ARE MADE BY BOARD MEMBERS AND ARE VOTED
ON BY THE ENTIRE BOARD. MINUTES OF THE MEETING ARE TAKEN BY THE SECRETARY
OF THE BOARD AND, AT THE FOLLOWING BOARD MEETING; ARE APPROVED BY THE
BOARD. THE LAST COMPENSATION REVIEW WAS IN 2008, INFORMATION FROM AN
OUTSIDE CONSULTANT WAS LAST RECEIVED IN 2008.
FORM 990, PART VI, SECTION C, LINE 19: PACKET WITH COPIES OF CONFLICT OF
INTEREST POLICY AND PAST THREE YEARS' FINANCIAL STATEMENTS AND 990S ARE
KEPT ON FILE AND AVAILABLE TO ANYONE REQUESTING A COPY. OUR WEBSITE
NOTIFIES ANY INTERESTED PARTY OF THEIR AVAILABILITY.
FORM 990, PART XI, LINE 2C
THERE HAS BEEN NO CHANGE IN THE PROCESS OF THE OVERSIGHT OF THE
FINANCIAL STATEMENT AUDIT.
SCH L, PART IV, BUSINESS TRANSACTIONS INVOLVING INTERESTED PERSONS:
(A) NAME OF PERSON: GILL OFFICE SYSTEMS, INC.
(B) RELATIONSHIP RETWEEN INTERESTED PERSON AND ORGANIZATION:

LHA For Privacy Act and Paperwork Reduction Act Notice, see the Instructions for Form 990.

832211 12-18-08 Schedule O (Form 990) 2008

#### **SCHEDULE O**

(Form 990) ~

Department of the Treasury Internal Revenue Service

# **Supplemental Information to Form 990**

▶ Attach to Form 990. To be completed by organizations to provide additional information for responses to specific questions for the Form 990 or to provide any additional information.

2008
Open to Public Inspection

Name of the organization PREVENTION EDUCATION INC	Employer identification number 22-2594219
OWNED BY SPOUSE OF EXECUTIVE DIRECTOR	
(C) AMOUNT OF TRANSACTION \$ 552.	·
(D) DESCRIPTION OF TRANSACTION: PURCHASED OFFICE SUPPLIE	S
(E) SHARING OF ORGANIZATION REVENUES? = NO	

Service

												,	19456	4087	23.64.3	73 517	•	4086	19.61		•																						
											: !	단	DEP IN BLOG	4	ž		25	אפרדים ארביים ארביים ארביים	1 X									. <b>∓</b>										17	•				
Accum 12/08		•		107,715	9,656	5,446	1,348	999	8,553	~		133,448	M-1	i	512	<b>0</b> 89	250	199	5,378	2,221	483	11,049	<b>364</b>	1,516	20 20 20 20 20 20 20 20 20 20 20 20 20 2	467		ارو	M-1		1,608	18,234	10,934	90,0	2,0	1 858 T	200	M-1 235,694 1₹		₹			
Depn		,		12 074	1,259	1,307	312	167	4,277	4	57	19,456			•	•	•	•	1		23	2,651	182	758	5	233	<u>•</u> 88	4,087 ±1			•	, ,	t c	650)'- '-	000	3,000	× 1000'0	32,1431	an 09-5	. <b>-</b>	30%	177.00	:
Accum 12/07		•		95.641	8,396	4,139	1,036	8	4,277	4		113,992 11		i	512	9	250	<del>2</del>	5,378	2,221	<del>5</del>	8,399	182	758	\$	233 233	1	19,301 <b>±T</b>			809'/L	18,234	10,270	4, 40 683.4	2 4	1,015 T	- 007(D)	203,552			MIG DIFFERENCE		
, eři				æ	န္တ			39	೫	೫		-  ) -		ı	7	ഗ	S.	വ	ഹ	7	2	S	S)	~	2	~	ω I	H		•	<u>م</u>	n 4	ט נ	n u	) U	, l	l <del>)</del>		ij		MIG		
Method		_#					ร		SL}	کا کا	-'SL) +1518	ر د چا	₹-1														일 :	<u>+</u>				<b>3</b> 2					Bu	<u></u>	i <sub>n</sub>				PEI Kids
Coast		172,675.00	M-1	470.883.00	49,117.00	50,972.00	3,120.00	6,497.00	141,129.00	120.00	5,452.00	2			512 00	80 099 90 099	250 00	199 S	5,378.00	2,460.00	734.00	13,253.00	911.00	5,305.00	701.00	1,634.00	593.50	32,590.50	M-1		17,608,00	18,234 00	10,934.00	15,367.00	46 453 45	10, 132.43	20.04	M-1 1,035,902 <b>↓</b> Î		<u>-</u>			
Dates		[]		8/1/2000	5/15/2001	10/31/2004	10/31/2004	1/1/2005	12/31/2006	1/31/2007	8/1/2008				2/14/1995	3/21/1995	7/1/1992	11/1/1892	12/5/1998	12/4/2001	5/31/2002	6/15/2004	11/15/2006	12/31/2006	1/17/2007	11/7/2007	4/1/2008				7/28/2002	9/21/2001	5/11/2003	5/15/2003	5 PE POOT	1002/62/0	1		]]				
	LAND	Land	STREAMS OF SUICE HERE	Building - onging cost	Building - improvements	Building - roof	Building - improvements	Building - improvements	Building - renovation	Building - renovation	Building - renovation		EQUIPMENT & FURNITURE	Equipment	File Cabinets	Sec'y Desk	File Cabinets	Video Cart	Telephone System	Furniture	Shelving	Computer network	Computer	Furniture & Equipment	Lateral Files	Canf Roam Chairs	Epson S5 LCD Projector			AUTOMOBILES	02 Impala - bronze	01 Impala - Sandrift	US Implais	OS Impiala - red		Of Impala - Dark Silver							

PEI Kids Fixed Assets 12/31/08 Form **8868** 

(Rev. April 2009)

Department of the Treasury Internal Revenue Service

# Application for Extension of Time To File an Exempt Organization Return

► File a separate application for each return.

OMB No. 1545-1709

	ou are filing for an Automatic 3-Month Extension, complete only Part I and check this box	<b>▶</b> 🕱
	ou are filing for an <b>Additional (Not Automatic) 3-Month Extension, complete only Part II</b> (on page 2 of this t complete Part II unless you have already been granted an automatic 3-month extension on a previously fi	
Parl	Automatic 3-Month Extension of Time. Only submit original (no copies needed)	
A corp	poration required to file Form 990-T and requesting an automatic 6-month extension - check this box and com	plete
Part I	only`	▶ 🗀
	er corporations (including 1120-C filers), partnerships, REMICs, and trusts must use Form 7004 to request an income tax returns.	extension of time
noted (not au you m	onic Filing (e-file). Generally, you can electronically file Form 8868 if you want a 3-month automatic extension below (6 months for a corporation required to file Form 990-T). However, you cannot file Form 8868 electronic stomatic) 3-month extension or (2) you file Forms 990-BL, 6069, or 8870, group returns, or a composite or collust submit the fully completed and signed page 2 (Part II) of Form 8868. For more details on the electronic files.	cally if (1) you want the additional nsolidated Form 990-T Instead,
Type o	Name of Exempt Organization	Employer identification number
print	PREVENTION EDUCATION INC	22-2594219
File by the	18 North and and an area in a 16 DO have no motivations	
filing you return S	231 LAWRENCE ROAD	
instruction		
Check	type of return to be filed (file a separate application for each return):	
$\mathbf{x}$	Form 990 Form 990-T (corporation) Form 47	20
	Form 990-BL Form 990-T (sec. 401(a) or 408(a) trust) Form 52	227
	Form 990-EZ Form 990-T (trust other than above) Form 60	069
	Form 990-PF Form 1041-A Form 88	370
Tele If the	EVELYN GILL  books are in the care of   231 LAWRENCE ROAD LAWRENCEVILLE, NJ -  phone No.   609-695-3739  FAX No.   ee organization does not have an office or place of business in the United States, check this box  also is for a Group Return, enter the organization's four digit Group Exemption Number (GEN)  If this  If it is for part of the group, check this box   and attach a list with the names and EINs of all organizations.	s is for the whole group, check this
1 (	request an automatic 3-month (6-months for a corporation required to file Form 990-T) extension of time until AUGUST 15, 2009 , to file the exempt organization return for the organization named all	
	s for the organization's return for:	
)	▶ X calendar year 2008 or	
1	tax year beginning, and ending	<u> </u>
2	f this tax year is for less than 12 months, check reason: Initial return Final return	Change in accounting period
3a 1	f this application is for Form 990-BL, 990-PF, 990-T, 4720, or 6069, enter the tentative tax, less any	
-	nonrefundable credits. See instructions.	3a \$
	f this application is for Form 990-PF or 990-T, enter any refundable credits and estimated	
-	ax payments made Include any prior year overpayment allowed as a credit.	3b \$
	Balance Due. Subtract line 3b from line 3a Include your payment with this form, or, if required, deposit with FTD coupon or, if required, by using EFTPS (Electronic Federal Tax Payment System)	
	See instructions	3c \$ N/A
Cautic	on. If you are going to make an electronic fund withdrawal with this Form 8868, see Form 8453-EO and Form	oo/ 3-EO for payment instructions.

For Privacy Act and Paperwork Reduction Act Notice, see Instructions.

Form 8868 (Rev. 4-2009)